EmcoControls

CONSTRUCTION AND DESIGN OF INSTRUMENTS FOR FLOW, LEVEL AND TEMPERATURE

EMCO Orifice Flanges

Principle

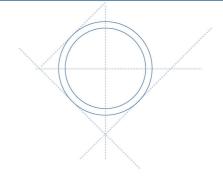
To accommodate the orifice plate and to provide the 2 pressure outtakes

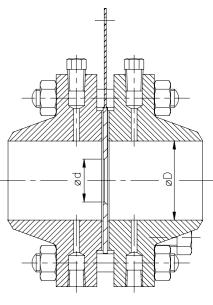
Construction

Flange standard	:	ANSI B 16.36
Sizes	:	1" – 24"
Material	:	carbon steel A105, A350 LF2, AISI316, Duplex, 6Mo, others on request.
Bolts	:	A 193-B7, others on request.
Nuts	:	A 194-2H, others on request
Gaskets	:	Asbestos free, spiral wound, others on request (only for RF flanges)
Pressure rating	:	300 to 2500 lbs
Flange facing	:	RF (raised face), or RTJ (ring type joint)
Pressure tappings	:	$\frac{1}{2}$ " NPT int, others on request
Number of tappings In each flange	:	1, more on request.

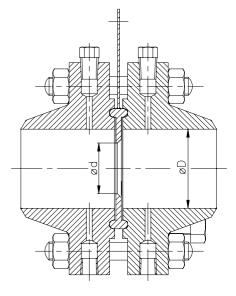
To separate the 2 flanges for inspection or removal of the orifice plate, the 2 jack screws are used. The orifice flanges shall be mounted in such a way that the jack screws are diametrically opposed.

Sizes	Pressure rating
1″ –24″	300 – 2500 lbs RF
1″ – 20″	600 lbs RTJ
3" – 12"	900 lbs RTJ
1 1⁄2″ – 6″	1500 lbs RTJ
1″ – 3″	2500 lbs RTJ









RTJ

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